## **Radiation Test Report**

# Latchup Testing of the TC55257 Toshiba 32Kx8 SRAM

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## 1. Introduction

Latchup testing of the TC55257DFI-85L (32Kx8) SRAM manufactured by Toshiba was carried out at TAMU on 28<sup>th</sup> March 2003 using heavy ions.

## 2. Parts Tested

The parts tested had lot codes P17356 and date codes 0030HAK.

## 3. Test Configuration

The part was tested under electrical bias (5V) and a current of 22 mA was measured. For latchup testing, a threshold at 80 mA was set. A current pulse greater than 80 mA signified a latchup condition provided the power had to be recycled to remove the high current condition. The part was not tested for functionality either before or after exposure to ions.

## 4. Test Conditions

The ions used for testing are shown in Table I.

Table I
Ions used for SEL Testing

Ion	Energy (MeV)	LET (MeV.cm <sup>2</sup> /mg)		
Xe	1366	53.1		
Au	2006	87.1		

Non-normal incidence was used for some of the runs to increase the effective LET. The parts were de-lidded for testing.

## 5. Results

The results are shown in Table II. No latchups were observed for LETs up to 123.18 MeV.cm<sup>2</sup>/mg and for fluences of 10<sup>7</sup> ions/cm<sup>2</sup>.

Table II Results of SEL Testing

Run	Serial	Ion	Energy	LET	Tilt	LET(eff)	Fluence	# of	Cross
#	#		(MeV)	(MeV.cm <sup>2</sup> /mg)	(deg)	(MeV.cm <sup>2</sup> /mg)	#/cm <sup>2</sup>	SELs	Section
1	1	Xe	1366	53.1	0	53.1	$10^{7}$	0	0
2	1	Xe	1366	53.1	45	75.1	$10^{7}$	0	0
3	2	Xe	1366	53.1	0	53.1	$10^{7}$	0	0
4	2	Xe	1366	53.1	45	75.1	$10^{7}$	0	0
5	2	Au	2006	87.1	45	123.18	$10^{7}$	0	0
6	2	Au	2006	87.1	0	87.1	$10^{7}$	0	0
7	1	Au	2006	87.1	0	87.1	$10^{7}$	0	0
8	1	Au	2006	87.1	45	123.18	$10^{7}$	0	0

## 6. Conclusions

No SELs were observed during testing up to LET =  $123.1 \text{ MeV.cm}^2/\text{mg}$  and a fluence of  $1x10^7 \text{ ions/cm}^2$ . Therefore, the part is not sensitive to SELs.